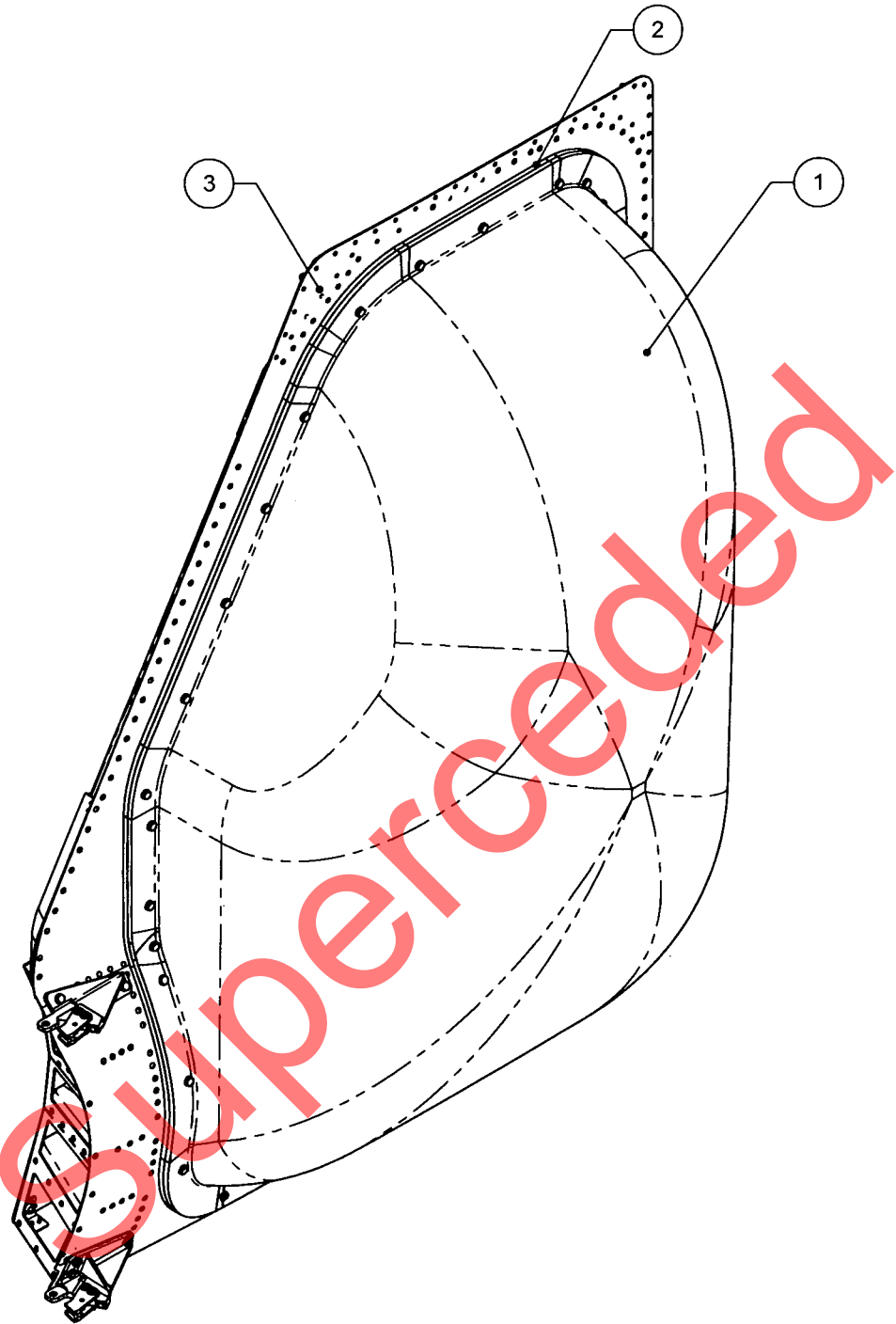


| ITEM | QTY<br>-041 | P/N           | DESCRIPTION                     |
|------|-------------|---------------|---------------------------------|
|      | X           | D4583-041     | DOOR ASSY, FULL VERT REF WINDOW |
| 1    | 1           | D3676-1       | 412 BUBBLE WINDOW               |
| 2    | 1           | D3802-1-135   | 412 BUBBLE WINDOW SEAL          |
| 3    | 1           | D4465-041     | MED BELL DOOR ASSY              |
| 4    | 28          | AN3-5A        | BOLT                            |
| 5    | 1           | AN3-16A       | BOLT                            |
| 6    | 1           | MS21042L3     | NUT                             |
| 7    | 30          | NAS1149D0332J | WASHER                          |



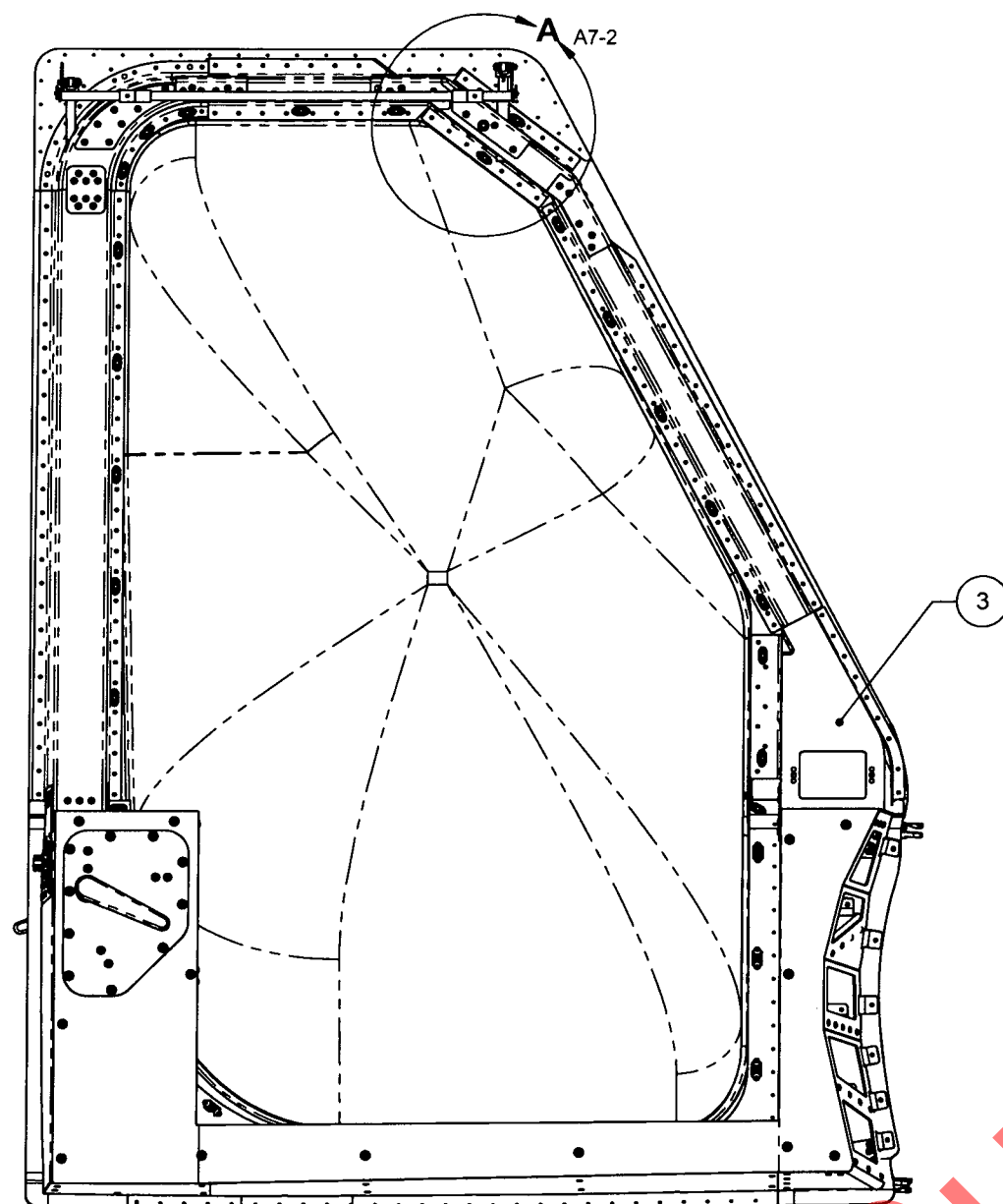
SUPERCEDED BY

ASS 12.03.14

D4583-041 DOOR ASSY, FULL VERT REF WINDOW

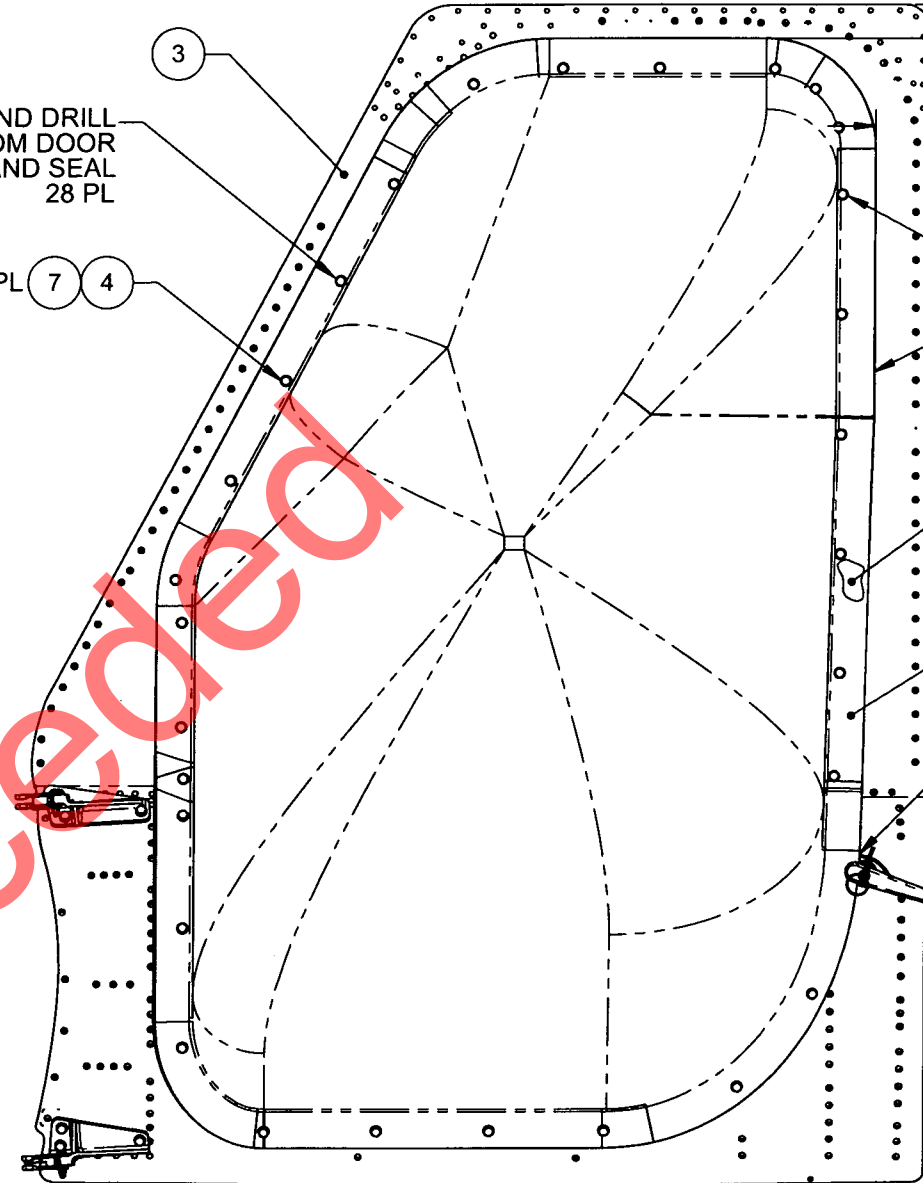
NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 27 LBS (ESTIMATED)

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | AJS  | 12.02.29     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | AJS         | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | AJS         |  |              |
| CHECKED    |             | DRAWING NO.  | REV. A       |
| MFG. APPR. |             | D4583  | SHEET 1 OF 2 |
| APPROVED   |             | TITLE  | SCALE        |
| DE APPR.   |             | DOOR ASSY, FULL VERT REF WINDOW  | NTS          |
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TRANSFER MARK AND DRILL  
 $\varnothing 0.195 - \varnothing 0.201$  FROM DOOR  
 THRU WINDOW AND SEAL  
 28 PL

28 PL 7 4

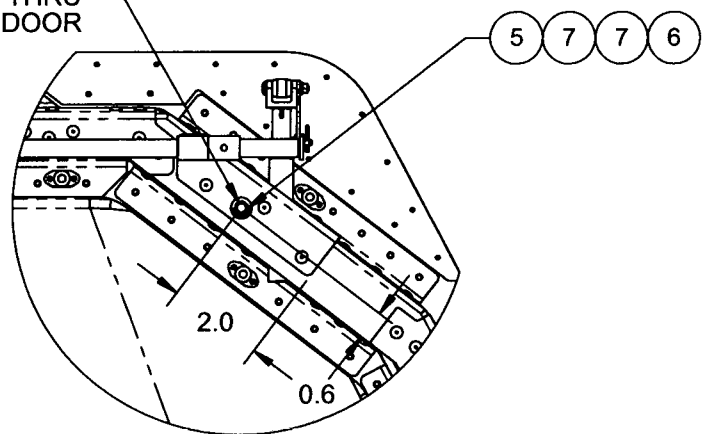


1.4 REF  
 2.2 REF

LOCATE WINDOW  
 FOR OPTIMAL  
 EDGE DISTANCE  
 ON FASTENERS

RELIEVE WINDOW  
 LOCALLY TO CLEAR  
 LATCH

LOCATE APPROX AS SHOWN  
 DRILL  $\varnothing 0.195 - \varnothing 0.201$  THRU  
 STRUCTURE WINDOW AND DOOR



**DETAIL A** D6-2  
 SCALE 2X

**D4583-041 DOOR ASSY, FULL VERT REF WINDOW**

**SUPERCEDED BY**  
 ASS 12.03.19

|            |                    |   |                        |
|------------|--------------------|---|------------------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |                        |
| DRAWN      | AJS                |   |                        |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.<br><b>D4583</b>   | REV. A<br>SHEET 2 OF 2 |
| MFG. APPR. | <i>[Signature]</i> | TITLE<br>DOOR ASSY, FULL VERT REF WINDOW  | SCALE<br>NTS           |
| APPROVED   | <i>[Signature]</i> | <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD<br/>         THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>         NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>         WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |                        |
| DE APPR.   | <i>[Signature]</i> |   |                        |
| DATE       | 12.02.29           |   |                        |